

PARTICLE CORE

Features & Specifications

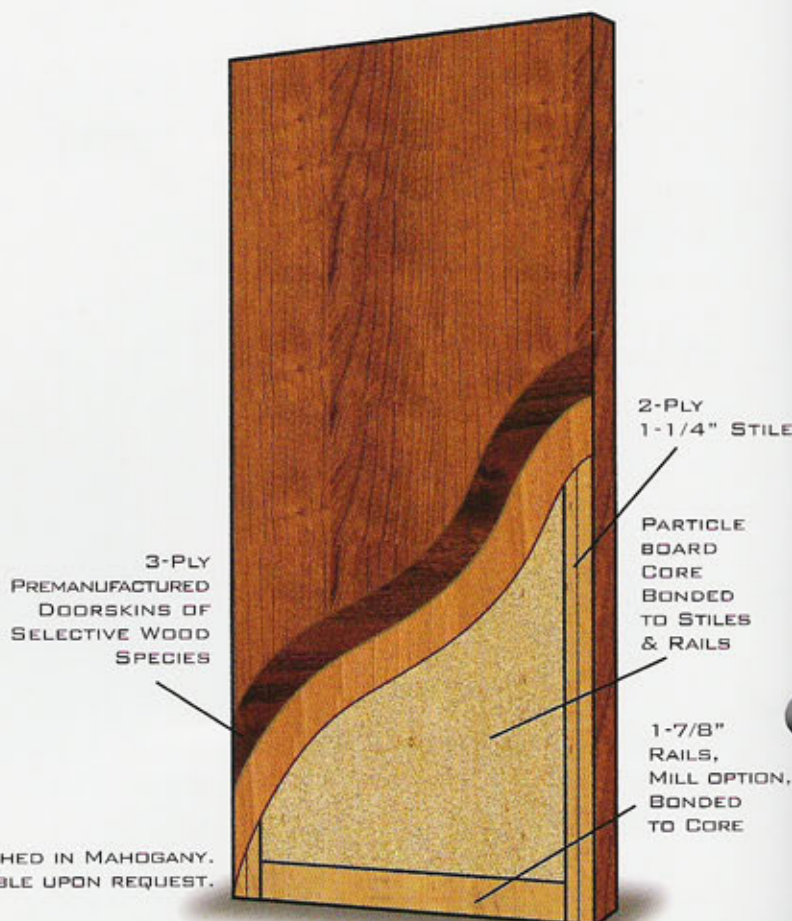
CONSTRUCTION:	3-PLY WHEN USING HARDBOARD OR HPL; 5-PLY WHEN USING 2-PLY FACES; 7-PLY WHEN USING 3-PLY HARDWOOD FACES; OR 9-PLY WHEN USING 4-PLY HARDWOOD FACES.
MAXIMUM SIZE:	SINGLE-4/0 X 9/0 PAIRS AND DOUBLE EGRESS- 8/0" X 9/0
THICKNESS:	1-3/4" & 1-3/8"
CORE:	SOLID MATFORMED WOOD PARTICLE BOARD DOOR CORE WITH AVERAGE DENSITY OF 32 LB/CU.FT. MEETS OR EXCEEDS ANSI/A208.1 FOR LD-1 DOOR CORE, THE HIGHEST INDUSTRY STANDARDS.
STILES:	MINIMUM 1-1/4" (BEFORE TRIM OR PRE-FIT) HARDWOOD OR SOFTWOOD AS SPECIFIED 2-5/8" SOFTWOOD AVAILABLE. MATCHING OR COMPARABLE HARDWOOD EDGES MAY BE 2-PLY CONSTRUCTION. STILES BONDED TO CORE.
RAILS:	MINIMUM 1-7/8" (BEFORE TRIM OR PRE-FIT) MILL OPTION. 6" OR 12" AVAILABLE. RAILS BONDED TO CORE.
ADHESIVE:	TYPE 1 WATERPROOF OR TYPE 2 WATER RESISTANT.
FACES:	CROSS-BANDED HARDWOOD VENEER IN ALL COMMERCIALY AVAILABLE SPECIES. PAIR MATCHING ALL WOOD VENEER SPECIES. HIGH PRESSURE DECORATIVE LAMINATE: EMBOSSED, PRIMED OR PLAIN HARDBOARD: MEDIUM DENSITY OVERLAY. MOLDED 6 PANEL COLONIAL.
MACHINING DETAILS:	MAX OPENINGS: CUTOUT AREA NOT EXCEEDING 1/2 HEIGHT OF DOOR, MUST BE AT LEAST 5" FROM EDGE OF DOOR OR HARDWARE CUTOUT. FULL CUTOUTS MUST BE AT
PLANT ON MOLDING:	STANDARD OR CUSTOM.
FIRE RATINGS:	20 MINUTES WHEN SPECIFIED. ITS-WH
PREFINISH:	FACTORY STANDARD FINISHES OF CLEAR OR STAIN WITH UV FINISH. SEE STANDARD COLOR FINISH SELECTIONS PAGE. CUSTOM COLORS ON 50 DOOR MIN. DECORATIVE LAMINATE, EMBOSSED HARDBOARD.
ACOUSTICAL RATING:	MEETS STC 29 WITH HARDWOOD EDGES BONDED TO CORE.
WARRANTY:	INTERIOR- LIFE OF ORIGINAL INSTALLATION. EXTERIOR- N/A
STANDARDS:	CONSTRUCTION COMPLIES WITH WDMA I.S.-1A; AWI SECTION 1300; 7TH EDITION WIC SECTION 20; AND CS 171-58

WDMA Grades

PREMIUM

CUSTOM

MILL OPTION



DOOR SHOWN FINISHED IN MAHOGANY.

* ALTERNATE DOOR SPECIFICATION OPTIONS ARE AVAILABLE UPON REQUEST.